

Ixef® GS-5022 GY01 PARA-GF50

Syensqo

Rheological properties	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.3	%	ISO 294-4, 2577

Mechanical Properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	22000	MPa	ISO 527
Stress at Break	230	MPa	ISO 527
Strain at Break	1.5	%	ISO 527
Flexural Modulus (23°C)	20000	MPa	ISO 178
Flexural strength	330	MPa	ISO 178
Notched Impact Strength (Izod), 23°C	45	kJ/m ²	ISO 180/1A

Other Properties	Value	Unit	Test Standard
ISO Data			
Humidity absorption	0.88	%	Sim. to ISO 62
Density	1900	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	0.5 - 1.5	h	-
Processing humidity	≤0.1	%	-
Melt temperature	270	°C	-
Mold temperature	120 - 140	°C	-
Zone 1	250 - 260	°C	-
Zone 2	260 - 280	°C	-

Characteristics

Processing

Injection Molding

Delivery form

Pellets

Special Characteristics

Sterilizable, Ethylene Oxide (EtO) Sterilization, Gamma irradiation sterilization, Electron beam (e-beam) sterilization

Features

Creep Resistance, High Gloss, Tribologic Grade

Chemical Resistance

General Chemical Resistance, Radiation Resistance

Applications

Medical

Disclaimer

Liability Exclusion

These guide values are measured and provided by the product manufacturer and have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions. M-Base has taken the guide values from the producer's original Technical Data Sheet. **ALBIS AND M-BASE ARE THEREFORE NOT RESPONSIBLE FOR THE ACCURACY OF THE GUIDE VALUES AND CANNOT GIVE ANY WARRANTY WITH REGARD TO THEIR CORRECTNESS.**

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